



### Product Description

- ▶ **Vibac™ 5000 Clear and 5001 Tan** are General Purpose packaging tapes which primary uses are for carton sealing, splicing, bundling, and other packaging applications. These products have a conformable film backing coupled with a consistent pressure sensitive hot melt adhesive coating. **Vibac's 5000 Clear / 5001 Tan Master Rolls are suitable for converting on semi-automatic and automatic slitters.**

### Performance Features

- ▶ Adheres instantly to corrugated, paper, plastic films and a number of surfaces
- ▶ Good edge tear and split resistance
- ▶ Good adhesion to fiberboard
- ▶ Reliable closures
- ▶ Meets CID A-A-1684C
- ▶ Complies with environmental considerations of ASTM D 1974-92
- ▶ ROHS compliant
- ▶ Roll to roll consistency increases productivity and provides improved unit costs

### Recommended Storage Conditions

- ▶ Store in original packaging in a clean dry place away from direct sunlight. Temperature of 40-80°F (4-26°C) and relative humidity of 40 to 50% is recommended.

| Physical Properties                       | Standard                      | Metric       | ASTM test Method |
|---|-------------------------------|--------------|------------------|
| Thickness - Backing (BOPP)                | 0.96 mils                     | 0.024 mm     | D3652            |
| Thickness - Total                         | 1.61 mils                     | 0.041 mm     | D3652            |
| Adhesion to Steel                         | 46 oz/in                      | 49 N/100 mm  | D3330            |
| Tack, Rolling Ball - Maximum              | <0.78 in                      | <20 mm       | D3121            |
| Elongation at Break                       | 165%                          | 165%         | D3759            |
| Tensile Strength (longitudinal direction) | 22 lbs/in                     | 385 N/100 mm | D3759            |
| Tensile Strength (transverse direction)   | 38 lbs/in                     | 668 N/100 mm | D3759            |
| Holding Power to Fiberboard               | 1000+minutes                  | 1000+minutes | D3654            |
| Service Temperature - Minimum             | 30°F                          | -2°C         | N/A              |
| Service Temperature - Maximum             | 140°F                         | 60°C         | N/A              |
| Application Temperature - Minimum         | 50°F                          | 10°C         | N/A              |
| Application Temperature Maximum           | 110°F                         | 43°C         | N/A              |
| Master Rolls per Pallet                   | 2                             |              |                  |
| Available Width*                          | 1572 mm                       |              |                  |
| Available Lengths*                        | 4500m minimum to 7700 maximum |              |                  |

\* Other dimensions available upon request  
Minimum order quantities may apply

The above properties and results obtained refer to the average values of laboratory testing carried out on the sample VIBAC® product. VIBAC® does not guarantee testing accuracy and makes no guarantee of product performance, safety, or suitability, either expressed or implied, when used alone or in combination with other products. VIBAC® strongly urges users to undertake independent testing in order to verify the suitability of the product for whatever intended use. VIBAC® assumes no responsibility for any damage or injury sustained as a result of the use of its products.



### North America

12 250 boul. Industriel  
Montreal, Quebec, Canada H1B 5M5  
Tel.: 514 640-0250  
Fax: 514 640-6702  
e-mail: sales@vibac.com  
[www.vibacgroup.com](http://www.vibacgroup.com)



# VIBAC™ 5000 CLEAR / 5001 TAN Master Rolls

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This product is manufactured by a certified C-TPAT member under a quality system registered to ISO 9001 : 2000 and ISO 14001 : 2004 standards